

What is claimed is:

1. A grinding wheel comprising:

a backing disk having a center hole;

5 a plurality of coated abrasives flaps
circumferentially arranged on the backing disk and attached
thereto;

a bolt being fitted through the center hole of the
backing disk, the bolt having a head of a size larger than
10 that of the central hole so that it hangs from the backing
disk;

a fastening member for fixing the bolt to the grinding
wheel; and

a holder having an upper part into which the bolt is
15 fitted and a lower part connected to a rotating part of a
grinder.

2. The grinding wheel of claim 1, wherein the upper part
of the holder has an internal thread portion and the bolt is
20 screw-fitted into the internal thread portion.

3. The grinding wheel of claim 1, wherein the fastening
member includes a washer and a nut, which are sequentially
fitted onto the bolt protruding from the backing disk.

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